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A SIMPLE ROUTE TO  $\beta,\beta$ -TREHALOSE VIA TRICHLOROACETIMIDATES

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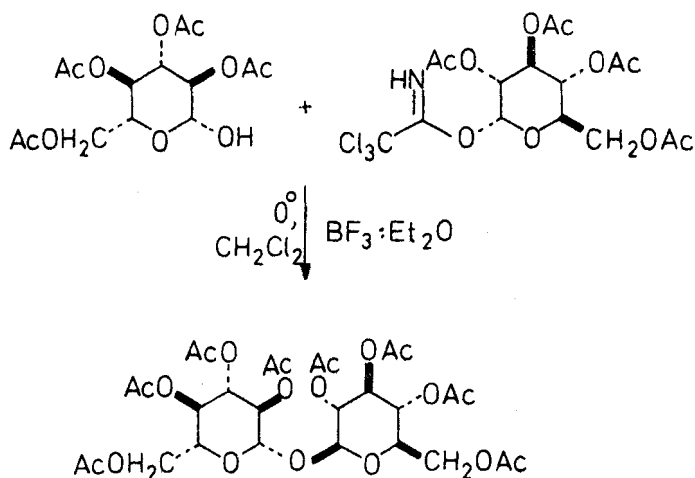
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ABSTRACT

The reaction of 2,3,4,6-tetra-O-acetyl- $\beta$ -D-glucopyranose with 2,3,4,6-tetra-O-acetyl- $\alpha$ -D-glucopyranosyl trichloroacetimidate in  $\text{CH}_2\text{Cl}_2$  promoted by  $\text{BF}_3 \cdot \text{OEt}_2$  gives  $\beta,\beta$ -octaacetyltrehalose in up to 58% isolated yield, which is readily deacetylated to  $\beta,\beta$ -trehalose. The corresponding 2,3,4,6-tetra-O-acetyl- $\beta$ -D-glucopyranosyl pentafluorophenylimidate is configurationally stable and inert to coupling under mild conditions.

INTRODUCTION

The ready availability of  $\alpha,\alpha$ -trehalose from natural sources, and the interest in some of its biologically active derivatives has led to extensive development of its chemistry and the preparation of a range of derivatives.<sup>1</sup> By contrast, the anomer  $\beta,\beta$ -trehalose, which does not occur naturally, has not been studied to the same extent, and has not been readily obtainable in pure form. Conventional variants on the Koenigs-Knorr reaction<sup>2</sup> give low yields of  $\beta,\beta$ -trehalose derivatives and require tedious separations of the product from its stereoisomers. This makes the imidate coupling route,<sup>3</sup> whose most



Scheme

effective practical variant is the  $\beta$ -specific acid-catalysed reaction of alcohols with  $\alpha$ -anomeric trichloroacetimidates,<sup>4</sup> particularly attractive. We show that this can be applied to the synthesis of octaacetyl  $\beta,\beta$ -trehalose in up to 58% isolated yield, according to the Scheme.

#### RESULTS AND DISCUSSION

There have been few reports in the literature on the chemistry of the interesting disaccharide  $\beta,\beta$ -trehalose largely because the conventional syntheses use unpleasant reagents such as  $\text{Hg}(\text{CN})_2$  or require tedious chromatographic separations. Formation of glycosidic linkages by the trichloroacetimidate variant<sup>3</sup> of the imidate coupling reaction<sup>4</sup> has now been applied to  $\beta,\beta$ -trehalose synthesis. Reaction occurs under mild acid catalysis and the co-product is trichloroacetamide. This makes the method very suitable for large-scale preparative work, and base-catalysed methanolysis of the intermediate  $\beta,\beta$ -trehalose octaacetate<sup>2</sup> leads directly to the crystalline disaccharide. The  $^1\text{H}$  NMR spectrum of product in  $\text{D}_2\text{O}$  shows a number of differences from that of the  $\alpha,\alpha$ -anomer which are tabulated below. Axial ring-protons at C2, C3 and C5 are more shielded by 0.23 to 0.36 ppm in the  $\beta,\beta$ -anomer.

TABLE Chemical shifts of trehalose protons in  $D_2O$ , relative to internal DSS. The spectra were recorded using a Bruker WH 300 machine operating at  $24^\circ C$  with a sweep width of 4KHz, pulse width  $60^\circ$  and 32K data points. Coupling constants,  $\beta, \beta$  anomer:  $J_{1,2} = 7.5$ ;  $J_{2,3} = 9.2$ ;  $J_{3,4} = 8.9$ ;  $J_{4,5} = 9.5$ ;  $J_{5,6a} = 2.2$ ;  $J_{5,6b} = 5.6$ ;  $J_{6a,6b} = 12.4$  Hz. We thank Dr. S.J. Kimber for these measurements.

Proton	H <sub>1</sub>	H <sub>2</sub>	H <sub>3</sub>	H <sub>4</sub>	H <sub>5</sub>	H <sub>6a</sub>	H <sub>6b</sub>
$\beta\beta$	4-74	3-35	3-45	3-29	3-40	3-85	3-67
$\alpha\alpha$	5-20	3-64	3-84	3-44	3-81	3-80	3-77

It was felt that the corresponding pentafluorophenylimidate would provide a useful alternative starting material since 2,3,4,6-tetra-O-acetyl- $\alpha$ -D-glucopyranosyl trichloroacetimidate is a viscous oil and trace impurities were evident in the  $^1H$  NMR spectrum. Replacement of  $CCl_3CN$  with  $C_6F_5CN$  in the imidate synthesis did indeed lead to a crystalline product but we were surprised to discover that this was the pure  $\beta$ -anomer. All attempts to equilibrate it with the (presumed more stable)  $\alpha$ -anomer using KH in  $CH_2Cl_2$ , a silica gel, led to its quantitative recovery. An example of the "reverse anomeric effect" cannot be ruled out.<sup>6</sup>

## EXPERIMENTAL

### General Methods

$^1H$ -Nuclear magnetic resonance spectra were obtained on a Bruker WH 300 (300.13 MHz) instrument. Chemical shifts ( $\delta$ ) are expressed in parts per million from tetramethylsilane. The mass spectrum was recorded on a V.G. Micromass spectrometer operating in electron impact mode. The infra-red spectrum was recorded on a Unicam SP 1000 spectrometer as a nujol mull. Optical rotations were measured on a Perkin-Elmer 141 polarimeter.

Commercial solvents were distilled prior to use from an appropriate drying agent according to standard procedures. Dichloromethane was distilled from phosphorus pentoxide; diethyl ether was distilled from sodium wire employing sodium benzophenone ketyl as an indicator; methanol was distilled from magnesium turnings.

2,3,4,6-Tetra-O-acetyl- $\alpha$ -D-glucopyranosyl trichloroacetimidate. To a stirred, argon-blanketed solution of 2,3,4,6-tetra-O-acetyl- $\beta$ -D-glucose<sup>2</sup> (1.50 g, 4.12 mmol) and distilled CCl<sub>3</sub>CN 1.50 ml, 2.16 g., 15 mmol) in dry CH<sub>2</sub>Cl<sub>2</sub> (10 ml) at -78°, there was added a suspension of potassium hydride 0.20 g, 4.99 mmol) in dry CH<sub>2</sub>Cl<sub>2</sub> (10 ml). The suspension was allowed to warm to ambient temperature over 0.5 h. The potassium salts then filtered off and the solution was passed through a short column of silica gel and concentrated *in vacuo*. 2,3,4,6-Tetra-O-acetyl- $\alpha$ -D-glucopyranosyl trichloroacetimidate was obtained as an oil (1.6 g, 76%). <sup>1</sup>H NMR [CDCl<sub>3</sub>, 300 MHz]:  $\delta$  8.7(brs, NH) 6.55(d, H<sub>1</sub>, J<sub>1,2</sub> = 4 Hz) 5.55(t, H<sub>3</sub>, J<sub>2,3</sub> = J<sub>3,4</sub> = 9.5 Hz) 5.2(t, H<sub>4</sub>, J<sub>4,5</sub> = 9.5 Hz) 5.15(dd, H<sub>2</sub>, J<sub>1,2</sub> = 4 Hz) 4.25(m, H<sub>5</sub>, H<sub>6b</sub>) 4.15(dd, H<sub>6a</sub>, J<sub>6,6</sub> = 12.5 Hz, J<sub>5,6a</sub> = 2.5 Hz) 2.0 - 2.15 (4 x s, COCH<sub>3</sub>) p.p.m.

2,3,4,6-Tetra-O-acetyl  $\beta$ -D-glucopyranosyl pentafluorophenylimidate. An argon-blanketed solution of 2,3,4,6-tetra-O-acetyl- $\beta$ -D-glucose (0.90 g, 2.47 mmol) and pentafluorobenzonitrile 0.80 ml, 1.22 g, 6.6 mmol) in dry CH<sub>2</sub>Cl<sub>2</sub> (20 ml) at -78°, was added to dry potassium hydride (0.13 g, 3.24 mmol) also held at -78°. The mixture was stirred at -78° for 0.25 h and then warmed to ambient temperature over 0.5 h. The reaction mixture was passed through a short column of silica gel and concentrated *in vacuo*. Recrystallization of the resulting solid from CH<sub>2</sub>Cl<sub>2</sub>/Et<sub>2</sub>O gave white crystals of 2,3,4,6-tetra-O-acetyl- $\beta$ -D-glucopyranosyl pentafluorophenylimidate (1.24 g, 93%) m.p. 139.5-42°.  $[\alpha]_D^{20} = -13.7^\circ$  (c.4.8, CH<sub>2</sub>Cl<sub>2</sub>). Found: C, 47.13; H, 3.76; C<sub>21</sub>H<sub>20</sub>F<sub>5</sub>NO<sub>10</sub> requires: C, 46.59; H, 3.72%. M.S. m/z 539 (M<sup>+</sup>-2, 67%) 331 (M<sup>+</sup>-C<sub>6</sub>F<sub>5</sub>CONH, 100%) 213 (C<sub>6</sub>F<sub>5</sub>C<sup>+</sup>(OH)NH<sub>2</sub>, 26%) <sup>1</sup>H NMR [(CD<sub>3</sub>)<sub>2</sub>SO, 300 MHz]  $\delta$  5.7 (d, H<sub>1</sub>, J<sub>1,2</sub> = 8 Hz) 5.45(t, H<sub>3</sub>, J<sub>2,3</sub> = J<sub>3,4</sub> = 9.5 Hz) 5.13(dd, H<sub>2</sub>) 5.03(t, H<sub>4</sub>, J<sub>4,5</sub> = 10 Hz) 4.2(dd, H<sub>6a</sub>, J<sub>6,6</sub> = 12.5 Hz, J<sub>6a,5</sub> = 5 Hz) 4.1(brm, H<sub>5</sub>) 4.02(dd, H<sub>6b</sub>, J<sub>6b,5</sub> = 2 Hz) 2.1 = 2.0 (4 x s, COCH<sub>3</sub>) ppm. In CDCl<sub>3</sub> the <sup>1</sup>H NMR spectrum was highly second-order in the 5.2 ppm region IR (nujol) 1745(s) 1230(s) cm<sup>-1</sup>.

2,3,4,6-Tetra-O-acetyl- $\beta$ -D-glucopyranosyl 2',3',4',6'-tetra-O-acetyl- $\beta$ -D-glucopyranoside; ( $\beta$ , $\beta$ -trehalose octaacetate).  
To a mixture of 1.14 g (2.24 mmol) 2,3,4,6-tetra-O-acetyl- $\alpha$ -D-glucopyranosyl trichloroacetimidate and 0.816 g (2.24 mmol)

2,3,4,6-tetra-0-acetyl- $\beta$ -D-glucose (freshly prepared) in  $\text{CH}_2\text{Cl}_2$  (25 ml) at  $0^\circ$ , was added 0.6 ml (4.88 mmol)  $\text{BF}_3 \cdot \text{Et}_2\text{O}$  in  $\text{CH}_2\text{Cl}_2$  (5 ml) with stirring. The solution stood for 16 h at room temperature, then saturated  $\text{NaHCO}_3$  aq. (15 ml) was added and the separated organic phase washed with water (3 x 15 ml) and saturated  $\text{NaCl}$  solution, dried over  $\text{Na}_2\text{SO}_4$ , and then solvent removed in vacuo. Recrystallization from  $\text{Et}_2\text{O}/40$ -60 petrol gave 2,3,4,6-tetra-0-acetyl- $\beta$ -D-glucopyranosyl 2',3',4',6'-tetra-0-acetyl- $\beta$ -D-glucopyranoside (0.666 g). Further product was obtained by flash chromatography ( $\text{Et}_2\text{O}/40$ -60 petrol, 9:1) and combined to give 0.869 g (55%) of white needles, m.p.  $181.5 - 183^\circ$  (lit.<sup>2</sup>  $181.5 - 182.5^\circ$ );  $[\alpha]_D^{20} -15.5^\circ$  (c5.4,  $\text{CHCl}_3$ ), lit.<sup>3</sup>  $-17^\circ$  ( $\text{CHCl}_3$ );  $^1\text{H NMR}$  [ $\text{CDCl}_3$ , 300 MHz] 5.2 (t,  $\text{H}_3$ ,  $J_{2,3} = J_{3,4} = 8.5$  Hz) 5.15 (t,  $\text{H}_4$ ,  $J_{4,5} = 9$  Hz) 5.0 (t,  $\text{H}_2$ ,  $J_{1,2} = 8.5$  Hz) 4.9 (d,  $\text{H}_1$ ,  $J_{1,2} = 8$  Hz) 4.25 (dd,  $\text{H}_{6a}$ ,  $J_{5,6} = 4.5$  Hz,  $J_{6,6} = 12.5$  Hz) 4.15 (dd,  $\text{H}_{6b}$ ,  $J_{5,6b} = 2.5$  Hz) 3.75 (ddd,  $\text{H}_5$ ) 2.0 = 2.25 (4 x s,  $\text{COCH}_3$ ) ppm.

A large scale preparation afforded 16.91 g (62%) of crude material which gave 15.82 g (58%) of pure material on recrystallization as before, without the requirement for chromatography.

$\beta$ -D-Glucopyranosyl  $\beta$ -D-glucopyranoside ( $\beta,\beta$ -trehalose).

Methanolic  $\text{NaOMe}$  (1.45 ml 0.1 M) was added to a solution of 2,3,4,6-tetra-0-acetyl- $\beta$ -D-glucopyranosyl 2',3',4',6'-tetra-0-acetyl- $\beta$ -D-glucopyranoside (2.24 g, 3.16 mmol) in hot  $\text{MeOH}$ . The solution was then refluxed for 0.25 h, solvent removed in vacuo and the solid was precipitated from  $\text{MeOH}/\text{EtOH}$  and dried in vacuo at  $64^\circ$  for 3 h and then  $110^\circ$  for 14 h. There was thus obtained  $\beta$ -D-glucopyranosyl  $\beta$ -D-glucopyranose as an off-white solid (1.05g, 97%) m.p.  $129-34^\circ$  (lit.<sup>3</sup>  $135-40^\circ$ ),  $[\alpha]_D^{20} = -35.2^\circ$  (c5.0,  $\text{H}_2\text{O}$ ), lit  $-40^\circ$  ( $\text{H}_2\text{O}$ ). A single recrystallization from  $\text{H}_2\text{O}/\text{Me}_2\text{CO}$  gave colourless plates, m.p.  $134-9^\circ$ ,  $[\alpha]_D^{20} = -39^\circ$  (7.4,  $\text{H}_2\text{O}$ );  $^1\text{H NMR}$  [ $\text{D}_2\text{O}$ , 300 MHz] recorded in Table.

Attempted epimerisation of 2,3,4,6-tetra-0-acetyl- $\beta$ -D-glucopyranosyl pentafluorophenylimidate

To a solution of 2,3,4,6-tetra-0-acetyl- $\beta$ -D-glucopyranosyl pentafluorophenylimidate (0.63 g, 1.17 mmol) in  $\text{CH}_2\text{Cl}_2$  (12 ml) was added distilled boron trifluoride etherate (0.15 ml, 1.2 mmol).

The solution was stirred for 24 h at room temperature, then saturated aqueous  $\text{NaHCO}_3$  (10 ml) was added and the separated organic phase washed with water (3 x 5 ml), dried (anhydrous magnesium sulphate) and the solvent was removed in vacuo. Examination of the residue ( $^1\text{H-NMR}$ ) showed only the presence of unreacted starting material.

Attempted coupling of 2,3,4,6-tetra-O-acetyl- $\beta$ -D-glucopyranosyl pentafluorophenylimidate and methanol

To a solution of 2,3,4,6-tetra-O-acetyl- $\beta$ -D-glucopyranosyl pentafluorophenylimidate (0.15 g, 0.28 mmol) and methanol (0.050 ml, 1.2 mmol) in  $\text{CH}_2\text{Cl}_2$  (5 ml) was added distilled boron trifluoride etherate (0.040 ml, 0.32 mmol) at  $0^\circ$ . The solution was stirred for 16 h at room temperature and the solvent was then removed in vacuo. Examination of the residue ( $^1\text{H-NMR}$ ) showed only the presence of unreacted starting material.

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